

Message Text

UNCLASSIFIED

PAGE 01 ISTANB 01148 180715Z
ACTION EUR-12

INFO OCT-01 ISO-00 EB-08 /021 W
-----053803 181959Z /72

R 180627Z APR 78
FM AMCONSUL ISTANBUL
TO USDOC WASHDC
INFO SECSTATE WASHDC 9850
AMEMBASSY ANKARA POUCH
AMEMBASSY ATHENS

UNCLAS ISTANBUL 1148

ATHENS FOR RTDC

E.O. 11652: N/A
TAGS: BTIO, TU
SUBJ: PRIVATE TRADE OPPORTUNITY - VARIOUS TAPPING, HONING,
BROACHING MACHINERY

1. 489/03/P0001
2. 4/17/78
3. R.BECKHAM
4. 489 TURKEY
5. M
- 6A. REPLY TO
- 6B. ALGUN CUHADAR, PLANT MANAGER
- 6C. TRANSTURK FREN-DEBRIYAJ ENDUSTRISI SAN. VE TIC. A.S.
YALOVA YOLU, OVAAKCA
BURSA - P.K. 227
TURKEY
7. TELEPHONE: BURSA 20599; TELEX: 32117 TTFO TR
8. -
9. 101
10. DESCRIPTION
3541848 ONE AUTOMATIC MULTISPINDLE TAPPING MACHINE:
MAX. TAPPING CAPACITY (ST 60): M 22 (7/8 INCH);
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MAX. SPINDLE STROKE: APPR. 100 MM;
NUMBER OF SPINDLES: 4.
ACCESSORIES:
CLAMPING FIXTURE FOR COMPONENTS B 306 905 AND B 304 048;
TOOL HOLDERS.
CAPACITY: UP TO 140 PARTS PER HOUR AT 80 PERCENT EFFICIENCY.
3541848 ONE AUTOMATIC MULTISPINDLE TAPPING MACHINE:

MAX. TAPPING CAPACITY (ST 60): M 8 (5/16 INCH);

MAX. SPINDLE STROKE: APPR. 70 MM;

NUMBER OF SPINDLES; 2.

ACCESSORIES:

CLAMPING FIXTURE FOR COMPONENT B 304 048;

TOOL HOLDERS.

CAPACITY: UP TO 140 PARTS PER HOUR AT 80 PERCENT EFFICIENCY.

3541488 ONE HONING MACHINE:

HONING DIAMETER WITHIN 12-45 MM;

MAX. HONING LENGTH: APPR. 350 MM;

NUMBER OF INDEPENDENT SPINDLES: 2;

DISTANCE BETWEEN SPINDLES: APPR. 300 MM;

SPEED RANGE: 200-1000 RPM;

STROKE LENGTH (VARIABLE): MAX. APPR. 350 MM;

STROKE SPEED (VARIABLE): 0-20 M/MIN.

ACCESSORIES:

ROTARY INDEXING TABLES; COOLANT AND FILTERING UNIT; ADAPTION

FIXTURE FOR COMPONENTS L 312 522 AND L 312 295; HONING

TOOLS; GRINDING DEVICE FOR HONING TOOLS.

CAPACITY: UP TO 140 PARTS PER HOUR AT 80 PERCENT EFFICIENCY.

3541807 ONE VERTICAL EXTERNAL BROACHING MACHINE:

PULLING FORCE: CA 16 TONS; BROACHING STROKE, ADJUSTABLE:

CA 2500 MM; WIDTH OF BROACHING RAM: CA 500 MM; BROACHING

SPEED (VARIABLE): CA 7.5 M/MIN.

ACCESSORIES;

MAGNETIC CHIP SEPARATING AND CONVEYING UNIT;

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CLAMPING UNIT, LOCATING AND CLAMPING AS SHOWN ON THE COMPONENT

OPERATION SHEET B 306 905 AND B 304 048 (SEE SPECS.); 3 SETS OF

BROACHING TOOLS.

CAPACITY: 140 PARTS PER HOUR AT 80 PERCENT EFFICIENCY.

3541807 ONE VERTICAL EXTERNAL BROACHING MACHINE:

PULLING FORCE: CA 6.3 TONS; BROACHING STROKE, ADJUSTABLE:

CA 1600 MM; WIDTH OF BROACHING RAM: CA 320 MM;

BROACHING SPEED (VARIABLE): 1-25 M./MIN.

ACCESSORIES:

MECHANICAL CHIP SEPARATING AND CONVEYING UNIT; CLAMPING UNIT,

LOCATING AND CLAMPING AS SHOWN ON THE COMPONENT OPERATION

SHEET L 431 189/90 AND L 431 187/8 (SPECS.); 3 SETS OF BROACHING

TOOLS.

CAPACITY: 140 PARTS PER HOUR AT 80 PERCENT EFFICIENCY.

3541813 ONE VERTICAL INTERNAL BROACHING MACHINE:

PULLING FORCE: CA 6.3 TONS; BROACHING STROKE, ADJUSTABLE: CA

1200 MM; WIDTH OF CLAMPING PLATE: CA 400 MM; BROACHING SPEED

(VARIABLE) 1-10 M./MIN.

ACCESSORIES:

MECHANICAL CHIP SEPARATING AND CONVEYING UNIT; BROACH PULLING

HEAD; FASTENING ADAPTER; BROACH LIFTING HEAD AND ACTUATOR; SET

OF THREE BROACHING TOOLS.

3541400 ONE UNIVERSAL BROACH GRINDING MACHINE:
TABLE DIMENSIONS: CA 280 X 2500 MM; MAX. STROKE LENGTH:
1500 MM; COMPLETE ACCESSORIES FOR GRINDING OF FLAT AND ROUND
BROACHING TOOLS WITH ATTACHMENTS AND WHEELS.
BUYER WILL PRODUCE BRAKES AND CLUTCHES FOR APPROX. 150,000
CARS ANNUALLY. REGISTERED CAPITAL TL 85 MILLION (\$3.4 MILLION).
7000 SQ. M. COVERED MANUFACTURING FACILITIES LOCATED NEAR
BURSA, AN AUTOMOVILE MANUFACTURING AREA. EXPECTED TO START
PRODUCTION IN 1979. FIRM GRANTED INCENTIVE LICENSE TO IMPORT
MACHINERY DUTY FREE. MAIN SHAREHOLDERS ARE TRANSTURK HOLDING
A.S., WHICH CONTROLS SEVERAL INDUSTRIAL ENTERPRISES; ENDUSTRI
VE TICARET BANKSAI, A PRIVATE BANK; AND DENIZCILIK A.S.
INTERESTED SUPPLIERS SHOULD COMMUNICATE WITH FIRM DIRECTLY
GIVING FOB AND CIF ISTANBUL PRICES. POUCHING DRAWINGS AND
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SPECIFICATIONS.
HOUGHTON

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NNN

Message Attributes

Automatic Decaptioning: X
Capture Date: 01 jan 1994
Channel Indicators: n/a
Current Classification: UNCLASSIFIED
Concepts: n/a
Control Number: n/a
Copy: SINGLE
Draft Date: 18 apr 1978
Decaption Date: 01 jan 1960
Decaption Note:
Disposition Action: n/a
Disposition Approved on Date:
Disposition Case Number: n/a
Disposition Comment:
Disposition Date: 01 jan 1960
Disposition Event:
Disposition History: n/a
Disposition Reason:
Disposition Remarks:
Document Number: 1978ISTANB01148
Document Source: CORE
Document Unique ID: 00
Drafter: n/a
Enclosure: n/a
Executive Order: N/A
Errors: N/A
Expiration:
Film Number: D780166-0402
Format: TEL
From: ISTANBUL
Handling Restrictions: n/a
Image Path:
ISecure: 1
Legacy Key: link1978/newtext/t19780446/aaaabmrh.tel
Line Count: 138
Litigation Code IDs:
Litigation Codes:
Litigation History:
Locator: TEXT ON-LINE, ON MICROFILM
Message ID: e19807ac-c288-dd11-92da-001cc4696bcc
Office: ACTION EUR
Original Classification: UNCLASSIFIED
Original Handling Restrictions: n/a
Original Previous Classification: n/a
Original Previous Handling Restrictions: n/a
Page Count: 3
Previous Channel Indicators: n/a
Previous Classification: n/a
Previous Handling Restrictions: n/a
Reference: n/a
Retention: 0
Review Action: RELEASED, APPROVED
Review Content Flags:
Review Date: 29 mar 2005
Review Event:
Review Exemptions: n/a
Review Media Identifier:
Review Release Date: N/A
Review Release Event: n/a
Review Transfer Date:
Review Withdrawn Fields: n/a
SAS ID: 2936114
Secure: OPEN
Status: NATIVE
Subject: PRIVATE TRADE OPPORTUNITY - VARIOUS TAPPING, HONING, BROACHING MACHINERY
TAGS: BTIO, TU
To: COM
Type: TE
vdkgvwkey: odbc://SAS/SAS.dbo.SAS_Docs/e19807ac-c288-dd11-92da-001cc4696bcc
Review Markings:
Sheryl P. Walter
Declassified/Released
US Department of State
EO Systematic Review
20 Mar 2014
Markings: Sheryl P. Walter Declassified/Released US Department of State EO Systematic Review 20 Mar 2014